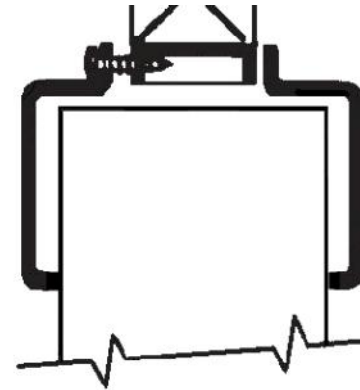


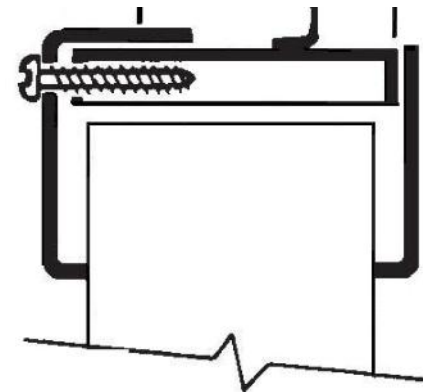
INSTALLATION FOR SELF-ATTACHING LOUVERS (A1): 600A1, 800A1, 800R, 900A1, 900FPL, 1100A, 1300A1

1. Read and follow the installation requirements of the door manufacturers.
2. Cut the hole in the door to correspond to the order size of the louver. Assure that the opening is plumb and square.
3. Insert corridor side of louver into opening. Use setting blocks as necessary
4. Insert other side of the louver into the cutout.
5. Using screws provided, start screws in the pre-drilled holes, aligning with the holes in the other side of the louver.
6. Verify that louver is correctly positioned on the door, then tighten the screws alternately in a criss-cross pattern to avoid putting more pressure on one side than the other. Do not over tighten.
7. Check movement of louver adjustment for model 1100.



Room Side

Corridor Side



INSTALLATION INSTRUCTIONS FOR A1 MOUNTING FOR DOOR LOUVERS

HEADQUARTERS: 4450 WEST 78TH ST CIRCLE, BLOOMINGTON, MN 55435-5416 ACPG WEST COAST (MANUFACTURING): COMMERCE CA • ACPG WAREHOUSES: LANCASTER PA,
ATLANTA GA, CHICAGO IL, SEATTLE WA, DALLAS TX, FORT MYERS FL 9/25/12